



6FM28G (12V28Ah)

LONGWAY® Standard battery is design for a general purpose by KaiYing Power. 6FM28G is a general purpose battery up to 8 years in float service or more than 260 cycles at 100% discharge in cycle service. As with all **LONGWAY®** batteries, all are rechargeable highly efficient, leak proof and maintenance free.



ISO 9001:2008 Standard



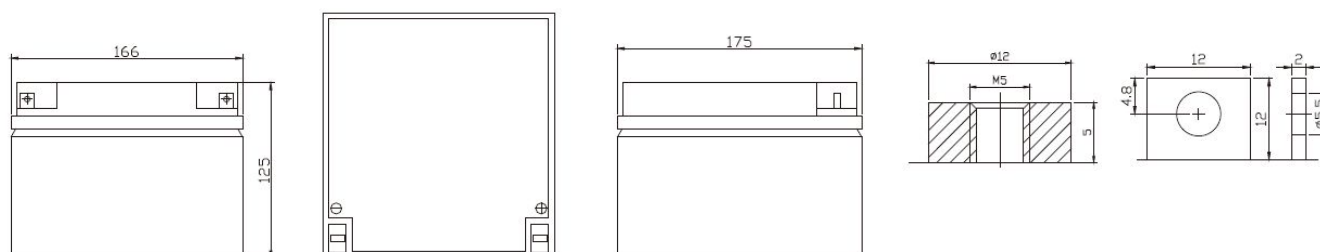
ISO 14001:2004 Standard



Specifications:

Cells per Unit	6
Normal Voltage	12V
Capacity	28Ah@20Hr-rate to 1.75V per cell@25°C
Weight	Approx.(9.0±3%) kg (19.84lbs)
Maximum Discharge Current	280A(5sec)
Internal Resistance	Approx. 10mΩ full charged @25°C
Operating Temperature Range	Discharge: -20°C~60°C Charge: 0°C~50°C Storage: -20°C~60°C
Nominal Operating Temperature Range	25°C±3°C
Float Charging Voltage	13.7~13.9VDC/unit Average @25°C
Maximum Charging Current	7.0A
Equalization and Cycle Service	14.4V~15.0VDC/unit Average @ 25°C
Self Discharge	LONGWAY Valve Regulated Lead Acid (VRLA) batteries can be stored for more than 6 months at 25°C. Self-discharge ratio less than 3% per month at 25°C. Please charge batteries before using.
Terminal	F5
Container Material	ABS(UL94-HB) *Flammability resistance of (UL94-V0) can be available upon request

Dimensions: L175*W166*H126(TH126)



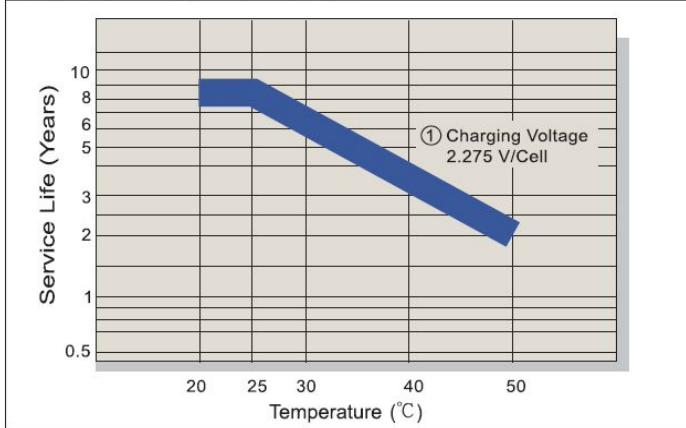
Constant Current Discharge Characteristics (A, 25 °C)

F.V/TIME	5min	10min	15min	30min	60min	2h	3h	5h	8h	10h	20h
9.60	83.4	68.9	54.1	32.9	18.2	10.9	8.24	5.29	3.41	2.84	1.49
9.90	80.9	66.8	53.0	32.2	17.8	10.9	8.20	5.26	3.39	2.83	1.48
10.2	79.3	65.4	51.9	31.6	17.5	10.8	8.12	5.21	3.38	2.82	1.48
10.5	74.7	63.4	50.3	30.6	16.9	10.7	8.04	5.16	3.37	2.81	1.47
10.8	68.4	61.5	49.3	30.0	16.6	10.6	7.96	5.10	3.36	2.80	1.47

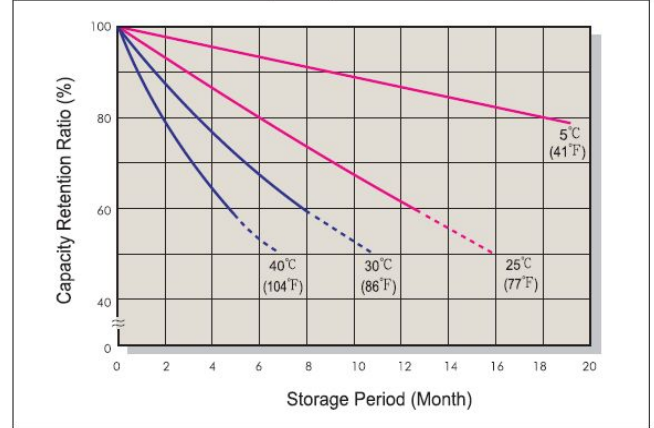
Constant Power Discharge Characteristics (Watt, 25 °C)

F.V/TIME	5min	10min	15min	30min	60min	2h	3h	5h	8h	10h	20h
9.60	901	752	600	369	207	127	96.9	62.5	40.9	33.9	17.9
9.90	874	730	582	362	203	126	96.4	62.2	40.7	33.8	17.8
10.2	856	715	570	354	199	125	95.5	61.6	40.6	33.6	17.7
10.5	807	692	552	343	193	124	94.5	60.9	40.4	33.5	17.7
10.8	739	672	542	337	189	122	93.6	60.3	40.3	33.4	17.6

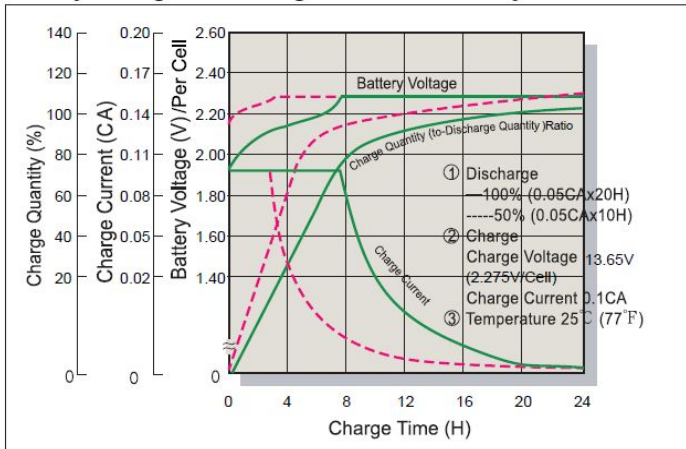
Trickle (or Float) Service Life



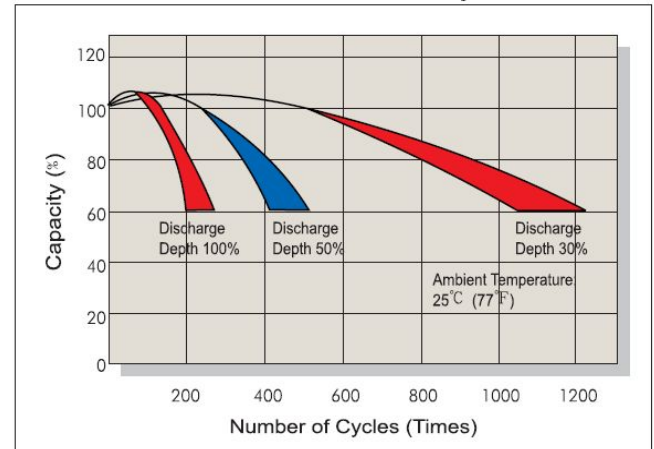
Capacity Retention Characteristic



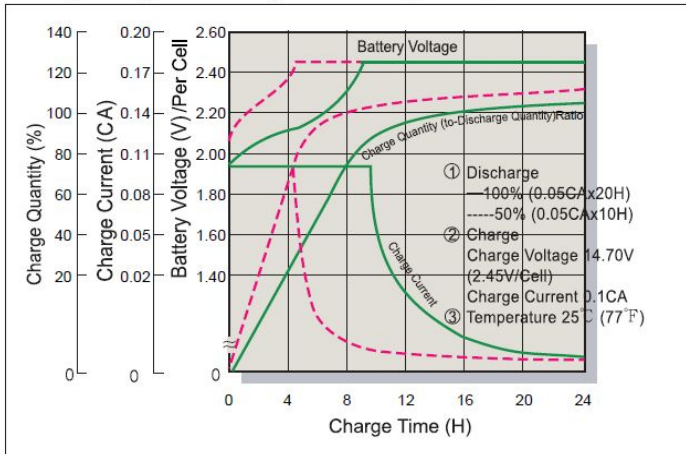
Battery Voltage and Charge Time for Standby Use



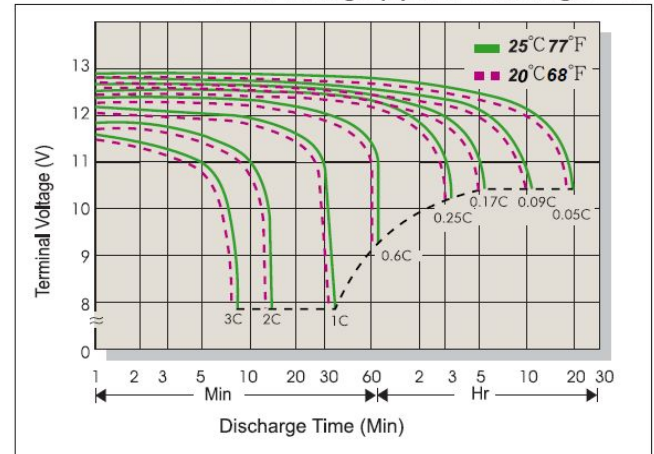
Cycle Service Life



Battery Voltage and Charge Time for Cycle Use



Terminal Voltage (V) and Discharge Time



Charging Procedures

Application	Charge Voltage(V/cell)			Max. Charge Current
	Temperature	Set Point	Allowable Range	
Cycle Use	25°C(77°F)	2.45	2.40~2.50	0.25C
Standby	25°C(77°F)	2.275	2.25~2.30	

Discharge Current VS. Discharge Voltage

Final Discharge Voltage V/cell	1.75	1.70	1.65	1.60
Discharge Current (A)	0.2C>(A)	0.2C<(A)	0.5C<(A)	(A)>1.0C

KaiYing Power Supply & Electrical Equip Co., Ltd.

Address: KaiYing Industrial Park, ChengXiang Town, Anxi, Quanzhou, Fujian China

Tel:86-595-68782266 Fax: 86-0595-68782222

Website: www.longwaybattery.com Email: Sales@longwaybattery.com