

HEAT PRESS MACHINE



Operator's Manual(CE)

平板烫画机

Manual for Ordinary Heat Transfer Machine



Technical characteristics:

With the flat transfer press, any image and letter can be transferred onto the ceramic , glass , or metal objects as well as T-shirt , basically for almost all the flat objects which can be heated above 200°C.

Transfer unique images.

Simple operation and requires no special skills.

The initial investment is small and the machine's size makes it flexible. It can be easily used in department stores, clothing stores, shopping streets, parks, as well as family operations



This machine is not suitable for minors to use or food processing

Specification:

Voltage	110/220V
Power	1800W
Temperature	0°C-399°C
Time range	0-999s
Printing Area	38*38cm
Gross Weight	23.4KG



Operation of the instrument:



SET button

Add-subtract button



press "SET" button
one time
this state is set
temperature



press "SET" button
the second time
this state is set time

press "SET" button 3 seconds to determine Settings.

Change Fahrenheit / Celsius:



Press " SET " 3 seconds on the top digital screen (show " LOY ") and use the up and down on the key pad to get to 88, press " SET ", on the top digital screen (show " SC ") Enter the instrument Settings, press " SET " to on the top digital screen (show " CF ") Change Fahrenheit / Celsius



on the top digital screen (show " CF "), on the down digital screen (show " 0 "), temperature is Celsius on the top digital screen (show " CF "), on the down digital screen (show " 1 "), temperature is Fahrenheit after press " SET " 3 seconds exit the settings.

 **Note:**

1. The machine must be connected with the ground wire!
2. Do not touch the heat board while heating!
3. Do not touch the heat board once finish working as time is needed to cool down.
4. Please keep children away from the machine!
5. Please use the heat insulation glove to pick the finished goods!

	Problem	Cause	Handling methods
1	Picture burning	Too much time or temp	Adjust time or temp.
2	Fails to heat up,but display well	Heating plate or relay broken	Check the heating plate or relay
3	Lack of color,faded image.	Insufficient temperature and/or press time.	Adjust the temperature or increase the heating time or increase the pressure
4	Darkened,deep color,blurred image.	Pressed for too long, temperature too high	Adjust the temperature and heating time.
5	No action after turn on power	Plug whether touch well. Fuse whether burn	Check the plug and fuse
6	The real temp pass over setting temp	Relay broken or the instrument broken	Replace the relay or the instrument
7	Temperature is normal, timer is not working	Timer switch broken or instrument broken	Replace the timer switch or instrument
8	Temperature is normal, the buzzer not working	Instrument broken or buzzer broken	Replace the instrument or the buzzer
9	When the heating plate press down, it can' t open or open automatically.	The adjustable screw is too tight or too loose	Adjust the adjustable screw

