

LABORATORY MIXER BEVS 2501/1 User Manual



Version 201412

This manual shall be read carefully before starting. Directions included in this operation manual shall be strictly followed.



BEVS INDUSTRIAL CO., LTD

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1 Introduction

1.1 Destination

This BEVS2501/1 laboratory mixer has been designed for blending multi – component formulations. It is really helpful device for dispersing small to medium size quantities of varying viscosities.

The built in frequencer allows to regulate the RPM of working shaft. The RPM is indicated on touch screen panel.

There is many impeller configuration available as requirement, and also provide customized versions upon request.

The necessary for dispersion is optimal circumference velocity. When we use the mixer disc of different diameter, then circumference velocities may be calculate by the following formula:

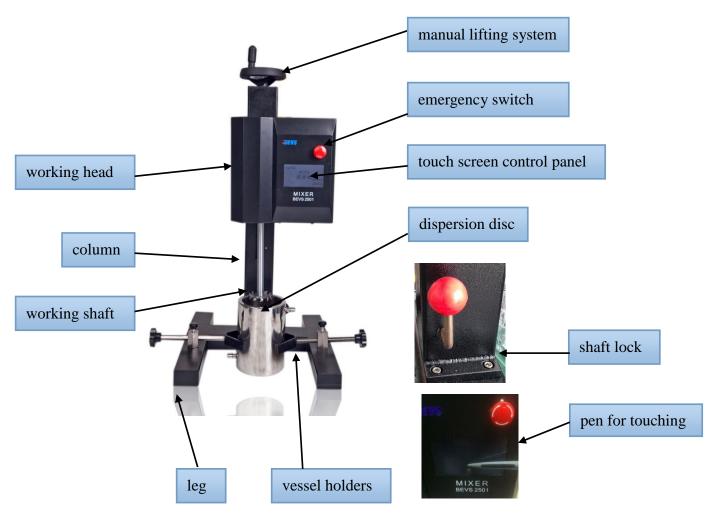
 $v = (3,14 \cdot d \cdot n):60 \quad [m/s]$

where:

d = disc diameter [m]n = RPM of the shaft [RPM]



1.2 Construction&Dimensions



1.3 Dimension: L 400 x W 430 x H 85 mm



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Technical parameters

Nr	Parameter	Unit
1	Power of engine	P=550W
2	Supply voltage	U=220V (one phase).
3	RPM regulated by frequencer	n=30-9000
4	Three dispersion discs	d=35, 50, 60mm.
5	Steel column with powder coating and wheel	Manual lifting.
6	Lifting distance	250mm
7	Volume of working vessel (vessel with cooling jacket).	V=1.5 liters.
8	Liquid for cooling vessel and basket.	water
9	Weight with 1.5 L vessel	32kg

1.4 Applications

Paints and varnishes, enamels, pigments, cosmetics, grease additives, waxes, etc.

2 Installation

The BEVS2501/1 mixer is ready to use after connecting to the main power, and other installations (cooling or heating water) – when necessary.

3 Working

Before start make sure that:

--- The dispersion disc is lowered in working vessel – if not then you can not start the engine (safety



requirement).

---On screen should be zero RPM (otherwise the product inside cup can be splashed).

3.1 Operation

Place the vessel between holders, block holders by the screws.

- 1. Fill the vessel before or after the vessel is placed between holders.
- 2. Rotate the wheel to move down the working head till blocking ring.
- 3. Clockwise lock the working shaft.
- 4. Turn on the main switch.
- 5. Enter touch-screen interface to select operation language (Chinese and English).
- 6. To set up the RMP and mixing time.
- 7. Click run button to start dispersion.
- 8. After complete, click the power off button to turn off the mixer.
- 10. After each process, clean and dry the shaft, disc and vessel.
- 11. When press emergency switch or click the stop button, the mixer will be stop automatically.

3.2 Operating Touch Screen

- 3.2.1 Connect to power supply (220V 50Hz)
- 3.2.2 Turn on the main switch (right side)
- 3.2.3 Enter interface to select the language

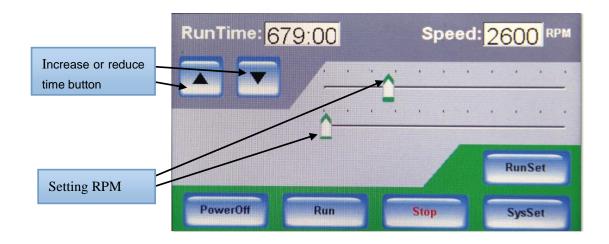


3.2.4 Setting dispersing time and RPM



1) RPM setting: click button to increase dispersing time, click button to reduce dispersing time.

2) Dispersing time setting: Slip 🖆 button to right forward to increase time, slip 🏠 button to left forward to reduce the running time.



3.2.5 Enter Runset menu to quickly set up the time and RPM

Please note: Max speed and speed relationship

In order to protect the machine, the real speed can't excess the max speed, example: when you set the max speed to 7000 rpm that the real speed is less than 7000 rpm

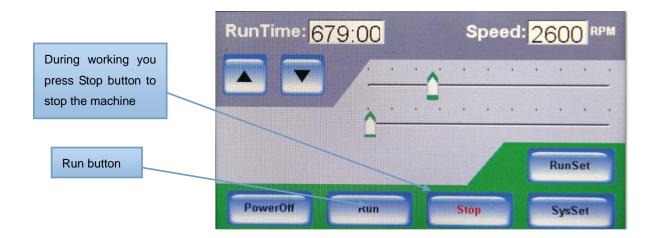
Setting Max speed	Run Setting MaxSpeed:	9301
Setting time	RunTime:	 679 2600
	Cancel	Save

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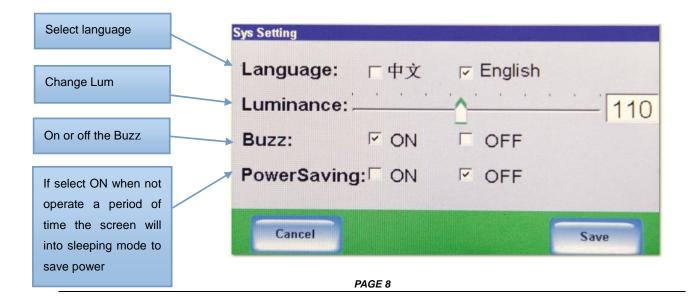


3.2.6 After carefully check everything are ready that can press Run button to start.



3.3 System Setting

- 1) To adjust screen lightness
- 2) To select the operation language.
- 3) Turn on or off the Buzz.
- 4) When turn on the PowerSaving mode, the screen can enter the sleeping mode.
- 5) When the screen is in sleeping mode, re-switch on the screen under touch the screen several minutes.



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6) All settings must be saved otherwise invalid function.

4. Short manual instruction

4.1 Dispersion discs changing



4.2 Connector for cooling water



5 Safety Instructions

- 5.1 Before start always check if the disc is currently fitted to the shaft.
- 5.2 Always start from 0 RPM.
- 5.3 Before start always check if the dispersion disc is inside the cup/vessel.
- 5.4 Always check if cup is currently handled by the holders.

6 Guarantee

Guarantee card is enclosed to original manual and is excluded due to one or several of the following reasons:

- Undue application of the machine.
- Inappropriate mounting, starting, operating and maintaining of the machine.



- Using machine in case of defective safety devices.
- Unauthorized constructional modifications.

7 Packing List

Main machine	1 set
Power lead	1 pc
Dispersing Vessel 1.5L	1 pc
Dispersion discs 35mm 50mm 60mm	1 each
Touch Pen	1 pc
Certificate of conformity	1 pc
User Manual	1 pc

8 Order Information

- BEVS 2510/1 Disc (35mm)
- BEVS 2510/2 Disc (50mm)
- BEVS 2510/3 Disc (60mm)
- BEVS 2510/4 Disc (80mm)
- BEVS 2510/5 Disc (100mm)
- BEVS 2510/6 Disc (120mm)
- BEVS 2511/1 Dispersing Vessel (0.5L)
- BEVS 2511/2 Dispersing Vessel (1.5L)
- BEVS 2511/3 Dispersing Vessel (3.0L)
- BEVS 2511/4 Dispersing Vessel (5.0L)